



# Fabrication Instructions

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## Heating Temperature

400 Degrees Fahrenheit

204 Degrees Celsius

## Heating Duration

Minimum: 2 minutes / 120 seconds

Maximum: 3 minutes / 180 seconds

Superform must be heated to 400°F / 204°C in a pre-heated convection oven for 2-3 minutes (heating time is variable due to oven size and function). Use of an independent thermometer is recommended.

Prior to heating Superform, coat the all black side with Anti-Stick mould release or lay a Teflon sheet on the heating tray to prevent the blank from sticking to the heating tray.

After 2 minutes / 120 seconds check the blank for flexibility. When the blank is correctly heated and ready for moulding, a corner will freely bend to a 90 degree angle and return to it's flat position immediately.

The blank must then be placed on a dry cast blank (a damp cast may cause transfer of moisture and damage the Superform blank) then press or vacuum mould immediately to avoid premature cooling of the fibre filled Superform material.

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